

### Technical Data Sheet

# Polystone<sup>®</sup> P (Homopolymer) natural pressed

PP-H

#### Typical characteristics

- High rigidity
- Good weldability
- Corrosion resistant

#### Typical industries

- Costruzione di serbatoi e impianti chimici
- Aquafarming
- Tecnologia per le camere bianche
- Dell'acqua potabile e delle acque reflue
- Plastics for chemical storage tanks
- Impianti galvanici
- Impianti di ventilazione
- Impianti di depurazione dei gas di scarico

	Test method	Unit	Guideline value
<b>General properties</b>			
Density	DIN EN ISO 1183-1	g / cm <sup>3</sup>	>0,90
Water absorption	DIN EN ISO 62	%	0,1
Flammability (Thickness 3 mm / 6 mm)	UL 94		HB
<b>Mechanical properties</b>			
Yield stress	DIN EN ISO 527	MPa	>30
Elongation at break	DIN EN ISO 527	%	>50
Tensile modulus of elasticity	DIN EN ISO 527	MPa	>1500
Notched impact strength	DIN EN ISO 179	kJ / m <sup>2</sup>	>4
Shore hardness	DIN EN ISO 868	scale D	>70
<b>Thermal properties</b>			
Melting temperature	ISO 11357-3	°C	162 ... 167
Thermal conductivity	DIN 52612-1	W / (m * K)	0,20
Thermal capacity	DIN 52612	kJ / (kg * K)	1,70
Coefficient of linear thermal expansion	DIN 53752	10 <sup>-6</sup> / K	120 ... 190

[ri-inquiry@roechling.com](mailto:ri-inquiry@roechling.com) • [www.roechling.com/industrial/materials](http://www.roechling.com/industrial/materials)



	Test method	Unit	Guideline value
Service temperature, long term	Average	°C	0 ... 100
Service temperature, short term (max.)	Average	°C	150
Vicat softening temperature	DIN EN ISO 306, Vicat B	°C	90
<b>Electrical properties</b>			
Dielectric constant	IEC 60250		2,4
Dielectric dissipation factor (10 <sup>6</sup> Hz)	IEC 60250		0,00019
Volume resistivity	DIN EN 62631-3-1	Ω * cm	>10 <sup>14</sup>
Surface resistivity	DIN EN 62631-3-2	Ω	>10 <sup>14</sup>
Dielectric strength	IEC 60243	kV / mm	>40

The data stated above are average values ascertained by statistical tests on a regular basis. They are in accordance with DIN EN 15860. The data above are provided purely for information and shall not be regarded as binding unless expressly agreed in a contract of sale.



[ri-inquiry@roechling.com](mailto:ri-inquiry@roechling.com) • [www.roechling.com/industrial/materials](http://www.roechling.com/industrial/materials)

Print: 02/05/2026 • Release: 28/10/2025 • Version: 4.0  
 PIM-ID: 591010 • PIM-Code: 1135-41-11.16.21-9.5.7.6.7.4.4.4-5  
 Company-IDs: 20000-1

Page 2 / 2 (Dates in DD/MM/YYYY)

